



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

| PO No | Supplier | Line Item No | Rel No | Terms | Purchased Item | Description | For Part No | Project | Equipment ID | Order Qty | Due Date | Received Quantity | Accounting Job No | Container No | Status | Receive Date | Price/Unit | Aging Days | Past Due | Total | Supplier Name |
|----------|-----------|--------------|--------|--------|----------------|---|-------------|---------|--------------|---------------|------------|-------------------|-------------------|--------------|--------|--------------|---------------|------------|----------|-----------------|----------------------------|
| PO042008 | ACI001-VC | 1 | 1 | Net 30 | M6061T6S.250 | 6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf | | | | 64 | 12/19/2018 | 64 | | S138977 | Stock | 12/13/2018 | \$ 16.50 / sf | 71 | 65 | \$1,056.31 | Acier Ouellette Inc. |
| | | | | | | | | | | Total: | | 64 | | | | | | | | \$799.39 | |

Plex 2/22/2019 11:47 AM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042008**

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO042008

PO Date: 12/11/18

Due Date: 12/17/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
DEC 11 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quotation no. sou0151227

Items

| Line Item | Job | Part | Supplier Part No | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|-----|--------------|------------------|--|--------|---------|----------|-----------------|-------------------|---------|------------------|----------------|
| 1 ✓ | | M6061T6S.250 | | 6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf | Firmed | - | 12/17/18 | 64 sf ✓ 64sf | 0 sf | 64 sf | \$16.504843/sf | \$1,056.31 |

Grand Total: \$1,056.31

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CL
[Signature]

Plex 12/11/18 10:18 AM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation**SOU0151227****Billed to**

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056
Date 2018/12/07
Revision N° 0
Prices valid until 2018/12/14
Your Order N° EMAIL
Processed by Elodie Viaud
Salesman ELODIE
Carrier OUELLE SDV
Credit Terms Net 30 Days
Page 1

| Product N° and description | Weight | Qty U/M | Qty U/M | Price | Pcs Nb | Price | Amount |
|--|--------|-----------------|---------|-------|--------|---------|----------|
| ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 4242 2 X 4' X 8' NOTE : ATTENTION: MILL TEST REQUIS | 234.24 | 64.00 PI2_\$CLB | 2.00 UN | | 2.00 | 528.155 | 1 056.31 |

Total Weight (Lbs) 234.24

Important

This offer is based on the availability, the price of material can change without notice in function of the evolution of the current market prices and international importation fees.
This offer is subject to credit approval.

Approved and Accepted by :

Date : **Total (\$CAD)** 1 193.63

Sub-total 1 056.31

TVH-13 · · 137.32



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00124832

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N° CLI0001056
Date 2018/12/11
Delivery date 2018/12/12
Your order N° PO042008
Processed by Elodie Viaud
Salesman ELODIE VIAUD
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days

| Product Description | Weight | Qty | UM | PCS NB | | | Internal Use Only | | | |
|--|--------|-------|-----------|--------|---------|-----|-------------------|---|---|---|
| | | | | CMD | EXP | B/O | IN | I | S | C |
| 1 ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 2 X 4' X 8' | 234.24 | 64.00 | PI2 \$CLB | | 2x4'x8' | | | | | |

Note: ATTENTION: MILL TEST REQUIS

Conditions:

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs): 234.24

NIR: R-109516-6

| | | | |
|--------------|--------------|---------------|------|
| Prepared By: | Verified By: | Delivered By: | Time |
| | | | |

Customer's Signature

Date

18/12/12



ACTIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy

CO00130905

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

4x8'

Customer N° CL10001056

Date 2019/02/04

Delivery date 2019/02/07

Your order N° PO042008

Processed by Elodie Viaud

Salesman ELODIE VIAUD

Carrier OUELLETTE VALLEYFIELD

Credit Terme Net 30 Days

| Product Description | Weight | Qty | UM | PCS NB | | | Internal Use Only | | | |
|--|--------|-------|-----------|--------|-----|-----|-------------------|---|---|---|
| | | | | CMD | EXP | B/O | IN | I | S | C |
| 1 ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 4242 2 FEUILLES 4' X 8' + SKID PO042008-LINE 1 HEAT: 335 AC23403-SA-2019/02/05 <i>Palette 4'x8'</i> | 234.24 | 64.00 | PI2 \$CLB | | | | | | | |
| | | 925 | | | | | | | | |
| | | 1.00 | UN \$UN | | | | | | | |

Note: ATTENTION: MILL TEST REQUIS

Conditions:

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Total Weight (Lbs): 234.24

NIR: R-109516-6

Prepared By: *[Signature]*

Verified By: *[Signature]*

Delivered By: *[Signature]*

Customer's Signature

Date

Y M D
19 02 07

**ACIER OUELLETTE INC.**

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Autorisation de retour**Retourné par**

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Par Facturation -

Livré à

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

CHANTAL LAVOIE - 613-632-5200

| | |
|-------------------------|--------------|
| N° transaction | RMA0002220 |
| Date | 2019/02/19 |
| N° de client | CLI0001056 |
| Représentant | ELODIE VIAUD |
| Délais de retour | |
| Référence | PO042008 |
| Page | 1 |

N° de produit et description**U/M****Qté autorisée**

| | | | |
|---|---|-----------|-------|
| 1 | 4242 ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 2 FEUILLES 4' X 8'+ SKID PO042008-LINE 1 HEAT : 335 | PI2_\$CLB | 64.00 |
| 2 | 99 AC23403-SA-2019/02/05 FRAIS_ENERGETIQUE FUEL CHARGE | UN_\$UN | 1.00 |

NOTE : ATTENTION: MILL TEST REQUIS

**** MATERIEL NON-CONFORME CAR ENCORE ENVOYÉ DU MATERIEL CHINOIS ****

Approuvé par _____

Date : _____

Reçu par _____

Date : _____



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy

CO00132961

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Alt :

Instruction F-M

Delivery Route 5

Customer N° CLI0001056
Date 2019/02/19
Delivery date 2019/02/22
Your order N° PO042008
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days

| Product Description | Weight | Qty | UM | PCS NB | | | Internal Use Only | | | |
|---|--------|-------|-----------|--------|-----|-----|-------------------|---|---|---|
| | | | | CMD | EXP | B/O | IN | I | S | C |
| 1 ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 4242 2 X 4' X 8' LINE 1 ** PAS DE MATERIEL CHINOIS OU RUSSE ** HEAT 712733B5 | 234.24 | 64.00 | P12 \$CLB | | | | | | | |

Note : ATTENTION: MILL TEST REQUIS

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 234.24

NIR : R-109516-6

| | | | |
|----------------------|---------------|----------------|------|
| Prepared By : | Verified By : | Delivered By : | Time |
| Customer's Signature | | | Date |

130905

Dart

23403N

**KAISER
ALUMINUM**

Trentwood Works

PO Box 15108, Spokane Valley WA 99215-5108

15000 E Euclid, Spokane Valley WA 99216

Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number

4513874

| | | | | | |
|---------------------------------|--------------------------|-------------------------|-------------------------------------|---|---|
| CUSTOMER PO NUMBER: C75812-3 | WORK PACKAGE: | CUSTOMER PART NUMBER: | SHIP RUN/LOAD: 104300/4 | GOV'T CONTRACT NUMBER: | |
| KAISER ORDER NO: 1263318-3 | SHIP DATE: 7-JUN-2018 | ALLOY: 6061 | CLAD: BARE | TEMPER: T651 | PRODUCT DESCRIPTION: Precision Plate |
| WEIGHT SHIPPED: 2260 LB | QUANTITY: 19 PCS EST. | TRUCK B/L #: 2074205 | GAUGE: 0.2500 IN (6.3500 MM) | DIAMETER/WIDTH: 48.500 IN (1231.9 MM) | LENGTH: 96.500 IN (2451.1 MM) |

MHU 2228624: LOT 712733B5: 19 pieces;

D369167

Certified Specifications✓ AMS 4027/RevN
CMMP 025/RevVASME SB 209/Rev2010
EN 10204-3.1/Rev2004

✓ ASTM B 209/Rev14

Test Code: 1511

Lot: 712733B5 Cast 335

Drop 62

Test Results

Ingot 1

Parent Lot: 712432B4

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

| Tensile: | Temper | Dir / # Tests | Ultimate KSI (MPA) | Yield KSI (MPA) | Elongation % |
|----------|--------|------------------|----------------------------|----------------------------|--------------|
| | T651 | LT / 2 (Min:Max) | 47.6 : 47.7 (328 : 329) | 42.0 : 42.2 (290 : 291) | 14.7 : 14.7 |

(ASTM E1251)

| Chemistry: | SI | FE | CU | MN | MG | CR | ZN | TI | V | ZR | OTHER |
|-------------|------|-----|------|------|-----|------|------|------|------|------|----------|
| Actual(wt%) | 0.74 | 0.5 | 0.30 | 0.08 | 1.0 | 0.20 | 0.07 | 0.02 | 0.01 | 0.00 | TOT 0.03 |

ALLOY LIMITS

| | SI | FE | CU | MN | MG | CR | ZN | TI | V | ZR | OTHER | MAX |
|----------|------|-----|------|------|-----|------|------|------|------|------|-------|------|
| 6061 | | | | | | | | | | | | |
| MIN(wt%) | 0.40 | 0.0 | 0.15 | 0.00 | 0.8 | 0.04 | 0.00 | 0.00 | 0.00 | 0.00 | EACH | 0.05 |
| MAX(wt%) | 0.8 | 0.7 | 0.40 | 0.15 | 1.2 | 0.35 | 0.25 | 0.15 | 0.05 | 0.05 | TOT | 0.15 |

Aluminum Remainder

Cast: 335



Trentwood Works

PO Box 15108, Spokane Valley WA 99215-5108
15000 E Euclid, Spokane Valley WA 99216
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4513874

TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS
4027 also meets applicable requirements of cancelled
specification AMS-QQ-A-250/11, Rev. A.

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.

All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.

* was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.

* has been thermally processed in compliance with AMS 2772, where applicable.

* is mercury free, within the limits of detection of ASTM E1215 (<1ppm).

* is in compliance with RoHS 2, European Union Directive 2011/65/EU.

* is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.

* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.

* is free of weld repair.

* meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

Michael Peske, PT Lab Process Engineer

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS-4025 OR 4027
OR ASTM B209

△ PART NUMBER: M6061T6S|XXX|X|W.WWW|
THK|WIDTH|

WHERE "XXX" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M6061T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

△ PREFERRED SIZE: XXX BY 4FT BY 8FT FOR SHEET

| | | | |
|---|---|----|----------|
| C | ADD PLATE AND T651 SPEC | ML | 17.12.13 |
| B | REFORMAT DWG. ADD B209 SPEC (ZN D6-1). REF PAR 08-020A | CP | 09.07.13 |
| A | NEW ISSUE | RF | 01.06.08 |
| REV | DESCRIPTION | BY | DATE |
| DESIGN | DS | | |
| DRAWN | ML | | |
| CHECKED | NO | | |
| MFG. APPR. | JFS | | |
| APPROVED | HS | | |
| DE APPR. | CP | | |
| DATE | 17.12.13 | | |
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | | |
| DRAWING NO. M6061T6S | | | |
| REV. C | | | |
| SHEET 1 OF 1 | | | |
| TITLE 6061-T6 SHEET/PLATE SPEC | | | |
| SCALE NTS | | | |
| COPYRIGHT © 2011 BY DART AEROSPACE LTD. | | | |
| THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE TO THE PUBLIC. IT IS NOT TO BE USED FOR ANY PURPOSES OTHER THAN THAT FOR WHICH IT WAS ORIGINALLY INTENDED. | | | |

RELEASED
2018 MAR 13
EJS 18-005

APPROVED

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: AL6061T6S.250

PO / BATCH NO.: P0042008/5138971

DATE: 1/9/22

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.250"

QUANTITY RECEIVED: 645F

THICKNESS RECEIVED: 0.250"

QUANTITY INSPECTED: 645F

SHEET SIZE ORDERED: 4'x8'

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4'x8'

| DESCRIPTION | NCR (Check Y/N) | | COMMENTS |
|---|--------------------|------------|--------------------|
| SURFACE DAMAGE | Y | <u>(N)</u> | |
| CORRECT FINISH | <u>(Y)</u> | N | |
| CORROSION | Y | <u>(N)</u> | |
| CORRECT GRAIN DIRECTION | <u>(Y)</u> | N | |
| CORRECT MATERIAL PER M-DRAWING | <u>(Y)</u> | N | <u>ASTM B204</u> |
| CORRECT THICKNESS | <u>(Y)</u> | N | |
| PHOTO REQUIRED | Y | <u>(N)</u> | |
| CORRECT REF # TO LINK CERT | <u>(Y)</u> | N | <u>HF 71273385</u> |
| CORRECT MATERIAL IDENTIFICATION | <u>(Y)</u> | N | |
| CORRECT M# ON THE MATERIAL | <u>(Y)</u> | N | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y | <u>(N)</u> | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y | <u>(N)</u> | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|---------|
| | HRC | HRB | DUR A | DUR D | WEBSTER |
| TYPE OF MATERIAL | | | | | |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|-------------------------------|-----------------------------------|
| INSPECTED BY: <u>DAS 61</u> | SIGNED OFF BY: _____ |
| DATE: <u>9-89 FEB 22 2019</u> | DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in